

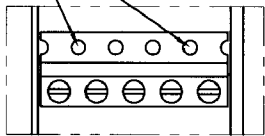
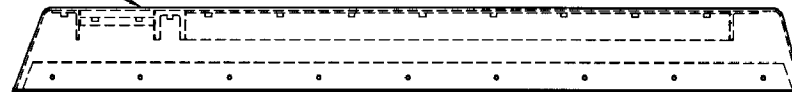
**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3363	REV. C SHEET 1 OF 3
DATE 07.01.26	TITLE CONSOLE ASSEMBLY		SCALE 1:5
A	04.11.29	NEW ISSUE	
B	05.03.28	INCREASE WIDTH BY 0.125	
C	07.01.26	T'DRILL DZUS RAIL, WIDEN BASE CUTOUT	

**RELEASED**07.06.04 *[Signature]*

TRANSFER DRILL #30 FROM D3362-1 DZUS RAIL  
THROUGH D3363-1 CONSOLE (TYP 4 PLACES)  
C'SINK (#0.225 X 100')  
FROM TOP SIDE OF CONSOLE

C'SINK THIS SIDE (REF)

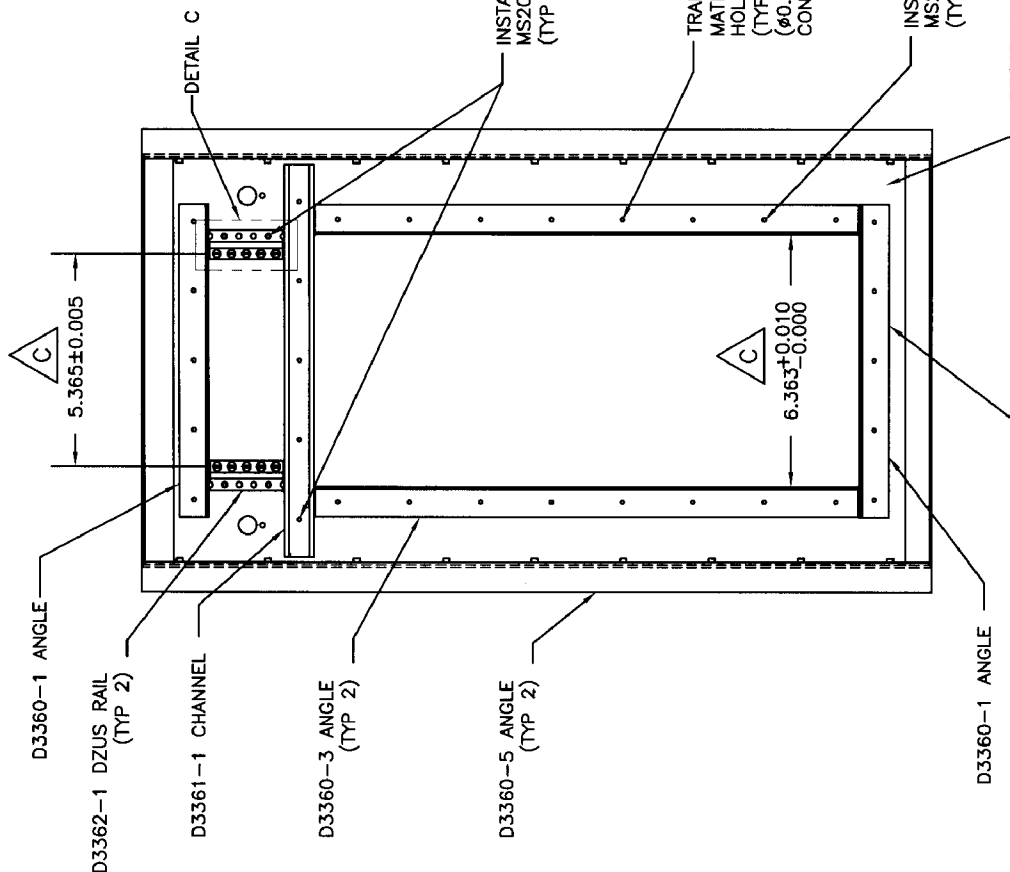
DETAIL C  
(SCALE 1:2)

INSTALL D3361-1 & D3362-1 USING  
MS20426AD4-6 RIVETS  
(TYP 9 PLACES)

TRANSFER DRILL #30 FROM  
MATING PARTS THROUGH #40  
HOLES IN D3363-1 CONSOLE  
(TYP 49 PLACES) C'SINK  
(#0.225 X 100') FROM  
CONSOLE TOP SIDE

INSTALL D3360-1/-3/-5 ANGLES USING  
MS20426AD4-5 RIVETS  
(TYP 44 PLACES)

D3363-1 CONSOLE

**PARTS LIST FOR D3363-041 CONSOLE ASSEMBLY**

QTY	PART NUMBER	DESCRIPTION
-041		
X	D3363-041	CONSOLE ASSEMBLY
2	D3360-1	ANGLE
2	D3360-3	ANGLE
2	D3360-5	ANGLE
1	D3361-1	CHANNEL
2	D3362-1	RAIL
1	D3363-1	CONSOLE
44	MS20426AD4-5	RIVET
9	MS20426AD4-6	RIVET

**VIEW A-A FROM UNDER CONSOLE ASSEMBLY****D3363-041 CONSOLE ASSEMBLY**

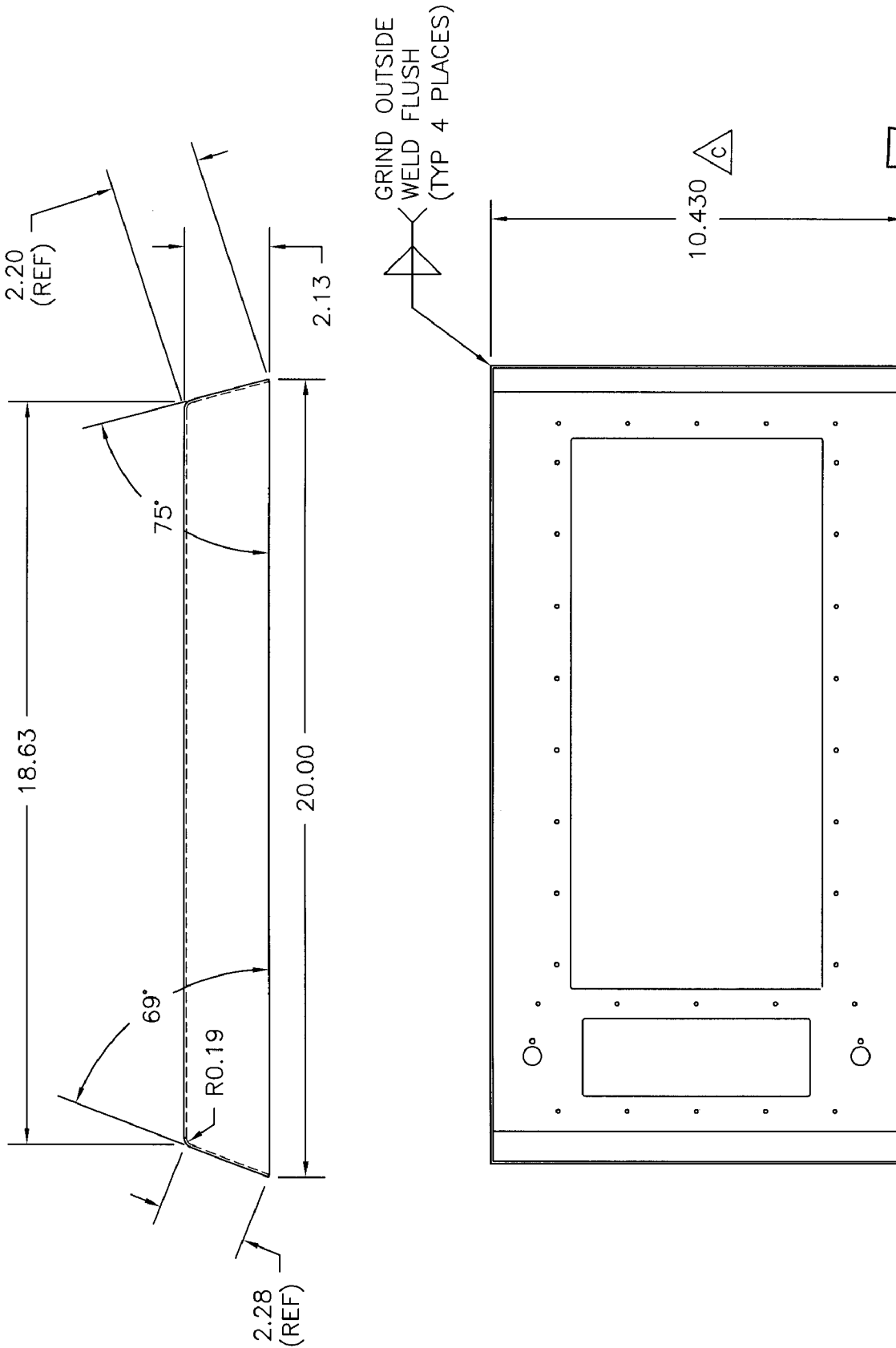
- 1) ASSEMBLE IN ACCORDANCE WITH DART QSI 002
- 2) IDENTIFY WITH DART P/N D3363-041 AND B/N BXXXXX USING FINE POINT PERMANENT INK MARKER
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3363	REV. C SHEET 2 OF 3
DATE 07.01.26	TITLE CONSOLE ASSEMBLY		SCALE 1:4



RELEASED

07.06.04 *[Signature]*

**D3363-1 BEND DETAIL**

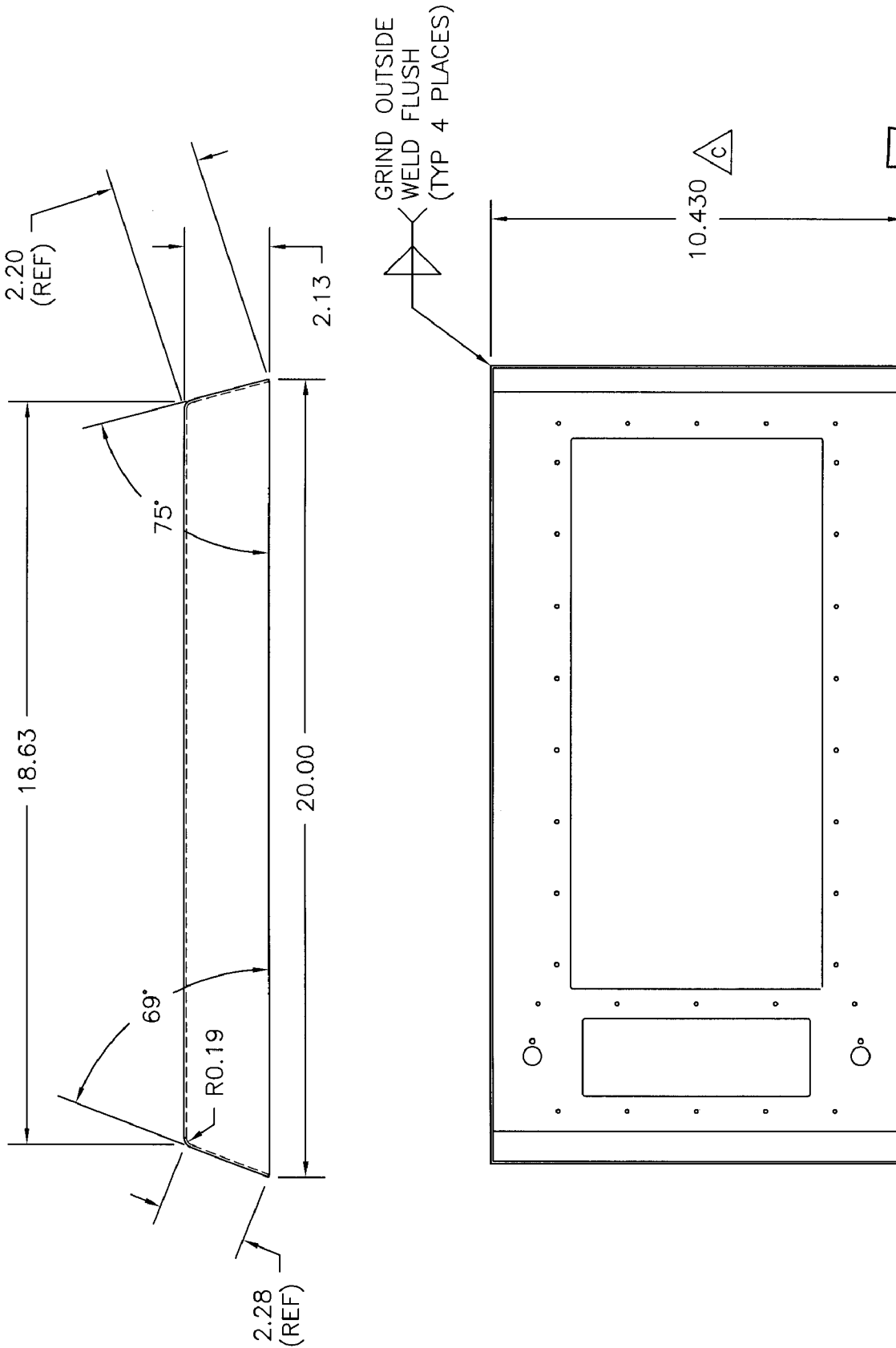
(MAKE FROM D3363-1F FLAT PATTERN)

**D3363-1 CONSOLE**

- 1) WELD PER DART QSI 004
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3363	REV. C SHEET 2 OF 3
DATE 07.01.26	TITLE CONSOLE ASSEMBLY		SCALE 1:4



RELEASED

07.06.04 *[Signature]*

**D3363-1 BEND DETAIL**

(MAKE FROM D3363-1F FLAT PATTERN)

**D3363-1 CONSOLE**

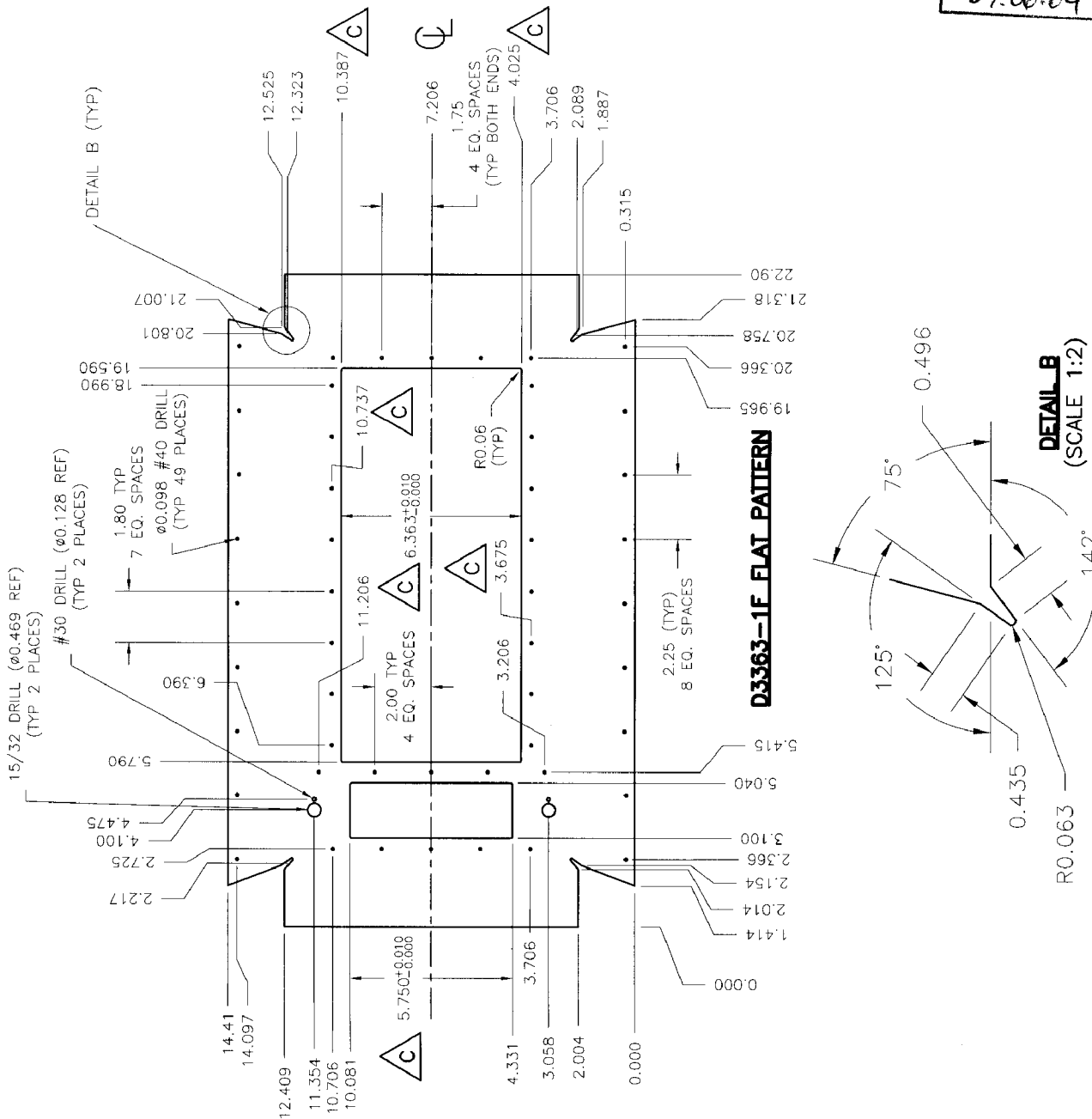
- 1) WELD PER DART QSI 004
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>3</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3363	REV. C SHEET 3 OF 3
DATE 07.01.26	TITLE CONSOLE ASSEMBLY		SCALE 1:6

RELEASED

07.06.04 *[Signature]*



D3363-1F FLAT PATTERN

**D3363-1F CONSOLE (FLAT PATTERN)**

- 1) MATERIAL: 6061-T6/T651 ALUMINUM 0.063 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027  
(REF DART SPEC M6061T6S.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.